



We are an ISO 9002 Quality System...The Standard for World Class Quality



CATALOG ON CD: Our complete product catalog now available on a Glu Guru™ Catalog CD.....Available free to you. Call 1-800-323-5158 or Email gluguru@on-hand.com for your Compact Disc and we will immediately mail it to you free of charge.

FREE Users Guide to Adhesives

Part 1 Assessment of Bonding

Part 2 Essential stages of the Pretreatment Process

Call 1-800-323-5158 or Email gluguru@on-hand.com

You can depend on your Glu Guru™ as your reliable one-stop source for Adhesives and Adhesive Dispensers.

ADHESIVE FOCUS

On-Hand Adhesives, Inc.
Adhesive Tech Center
1850 So. Elmhurst Road
Mount Prospect, IL 60056

Spring 2003 Issue

Inside This Issue

- Glue Dots Dot Shot
- Fugitive Glue
- Applying Fugitive Glue

The Glu Guru™'s Catalog of Adhesives can be seen on: www.gluguru.com

ADHESIVE FOCUS

Volume IX Issue No. 2

Spring 2003

Introducing...the DOT SHOT™!

Hand-Held, trigger-activated dispensers applies Glue Dots™ **quickly, cleanly** and **precisely**.

Lightweight-only 24 oz fully loaded!

- Portable-No electricity required!
- Easy to Operate.
- Fast Loading Design.
- Ergonomically Correct.
- Industrial Grade.

Each Dot Shot™ unit holds 1,500 Glue Dots®



GLUE DOTS®
Adhesive Systems Brand



Optional Docking Station

- Hands-free Pneumatic Operation (60 psi)
- Articulating arm rotates into multiple positions.



Glue Dots can also be dispensed in this convenient Glue Dot Box

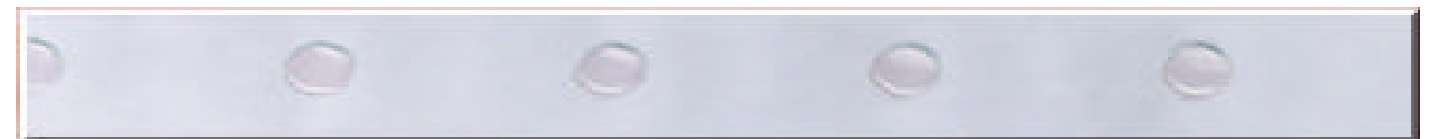
Call 1-800-323-5158

Glue Dots® are pre-extruded hot melt "dots" of adhesive packaged in a convenient dispenser box for easy application, or use with one of many Glue Dot Applicators for major assembly operations.

Faster and safer than hot glue guns!

Cleaner than liquid adhesives!

Leaves no sticky residue like double-sided tapes!



GLUE DOTS® ... COLD FUGITIVE GLUE AND PERMANENT GLUE PRODUCTS

Glue Dots® are faster and safer than hot glue guns, cleaner than liquid adhesives and leave no sticky residue like double sided tapes. Eliminate hot glue burns, fumes and set-up times with Glue Dots®!

Glue Dots® are non-toxic, odorless, FDA-approved for indirect food contact and conform to ASTM D-4236. Since glue guns are not necessary, the chance of incurring serious burns from hot glue is eliminated.

Glue Dots® can be applied quickly and cleanly (reducing rejects from the QC line), no set up time is required and no drying time is necessary. All of these factors equate to better productivity and cost efficiencies.

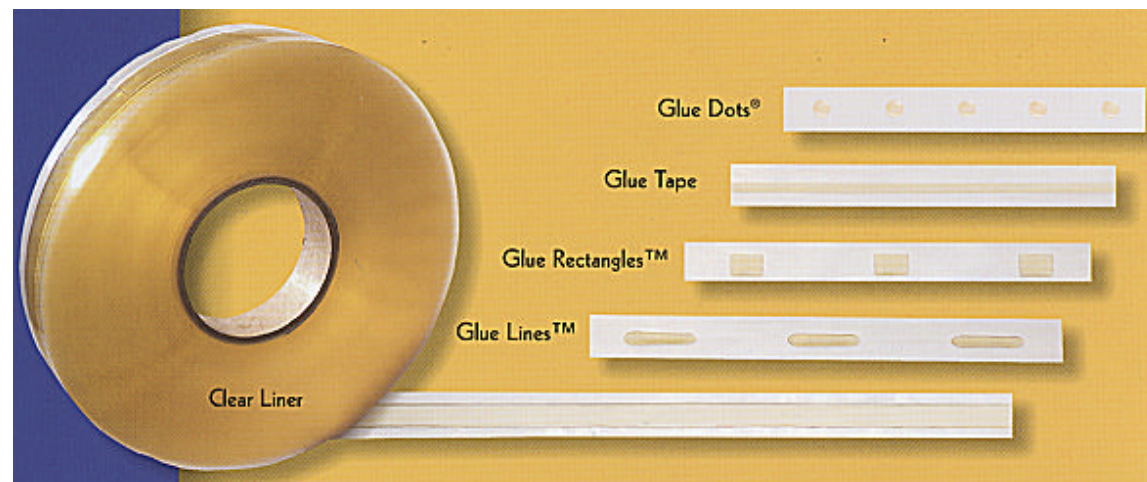
Glue Dots® adhere to a wide variety of materials. Some examples include paper, plastic, foil, glass, aluminum, cinderblock, Styrofoam, wood, and Teflon.

AVAILABLE IN REMOVABLE & PERMANENT ADHESIVE FORMULAS:

Low Strength (Low Tack), Medium Strength (Medium Tack), High Strength (High Tack) Very High Strength (Super High Tack).

APPLICATIONS: Printing, Bindery, Fulfillment, Product Assembly, Packaging, Mailing, Securing.

Standard Glue Dots® are approximately 1/2" diameter, and sold in 4,000 count, 2,500 count, 2,000 count & 1,000 count Custom Glue Dots are available including Glue Tape, Glue Rectangles, Glue Lines, Clear Liner.



For product details including custom Glue Dots®, application assistance, free samples, and ordering information Contact: 1-800-323-5158

HOT MELT FUGITIVE GLUE (Removable Adhesive)

SPS238 A pressure sensitive hot melt adhesive for wheel and extrusion applications.

Application: The recommended temperature is 300F-350F

Color: Light Yellow

Specific gravity: Approx 1.0

Viscosity (Brookfield) at 350F 1,800 cps

Solids: 100%

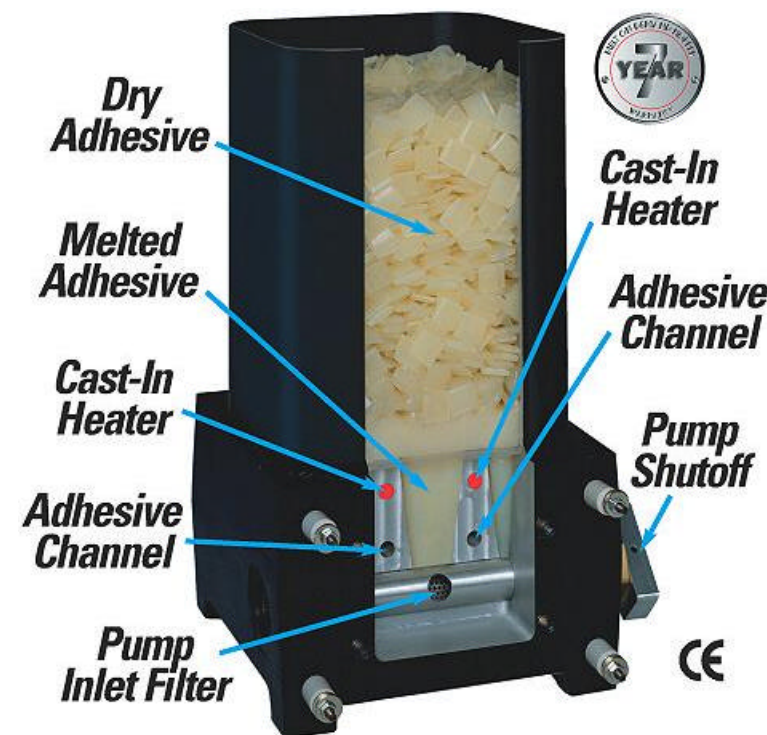
Odor: Mild

Mettler Softening Point: 80C

APPLICATOR FOR APPLYING HOT MELT FUGITIVE GLUE



Dynamini Adhesive Supply Unit



Self-diagnostic P.I.D. Digital Temperature Controller with platinum sensor accuracy



110/120V and 200/240V configurations fitted with either a piston or gear pump

Easily removable access covers completely expose all components for easy maintenance

MELT-ON-DEMAND Hopper Grid

Patented Hopper Grid extends adhesive life and performance

7 Year melt-on-demand hopper warranty

Adhesive charring is virtually eliminated